

SECTION 22 0533
HEAT TRACING FOR PLUMBING PIPING

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Self-regulating parallel resistance electric heating cable.
- B. Cable outer jacket markings.
- C. Connection kits.
- D. Accessories.
- E. Controls.

1.02 RELATED REQUIREMENTS

- A. Section 22 0553 - Identification for Plumbing Piping and Equipment
- B. Section 22 0719 - Plumbing Piping Insulation.
- C. Section 22 1005 - Plumbing Piping.
- D. Section 22 1006 - Plumbing Piping Specialties.
- E. Section 26 0519 - Low-Voltage Electrical Power Conductors and Cables.
- F. Section 26 0526 - Grounding and Bonding for Electrical Systems.
- G. Section 26 0537 - Boxes.
- H. Section 26 2717 - Equipment Wiring.

1.03 REFERENCE STANDARDS

- A. IEEE 515.1 - IEEE Standard for the Testing, Design, Installation, and Maintenance of Electrical Resistance Trace Heating for Commercial Applications; 2012.
- B. ITS (DIR) - Directory of Listed Products; current edition.
- C. NFPA 70 - National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- D. UL (DIR) - Online Certifications Directory; current listings at database.ul.com.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Sequencing: Ensure that utility connections are achieved in an orderly and expeditious manner.
- B. Coordinate the work with other trades to provide ground fault protection for electric heat tracing circuits as required by NFPA 70.
- C. Coordinate the work with other trades to provide circuit breaker ratings suitable for installed circuit lengths.

1.05 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data for electric heat tracing.
- C. Shop Drawings: Indicate electric heat tracing layout, electrical terminations, thermostats, controls, and branch circuit connections.
- D. Manufacturer's Installation Instructions: Indicate installation instructions and recommendations.
- E. Field Quality Control Submittals: Indicate test reports and inspection reports.
- F. Project Record Documents: Record actual locations of electric heat tracing lines and thermostats.
- G. Operation and Maintenance Data: Include manufacturer's descriptive literature, operating instructions of equipment and controls, maintenance and repair data, and parts listings.
- H. Warranty: Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.

1.06 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section with minimum three years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.
- C. Copies of Documents at Project Site: Maintain at the project site a copy of each referenced document that prescribes execution requirements.

1.07 WARRANTY

- A. See Section 01 7800 - Closeout Submittals, for additional warranty requirements.

PART 2 PRODUCTS

2.01 SELF-REGULATING PARALLEL RESISTANCE ELECTRIC HEATING CABLE

- A. Manufacturers:
 - 1. Chromalox, Inc; _____: www.chromalox.com.
 - 2. Pentair; _____: www.pentairthermal.com.
 - 3. Thermon Manufacturing Company; _____: www.thermon.com.
 - 4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Provide products listed, classified, and labeled by UL (DIR), ITS (DIR), or testing firm acceptable to authorities having jurisdiction (AHJ).
- C. Factory Rating and Testing: Comply with IEEE 515.1.
- D. Heating Element:
 - 1. Provide pair of parallel No.16 tinned or nickel coated stranded copper bus wires embedded in cross linked conductive polymer core with varying heat output in response to temperature along its length.
 - 2. Terminations: Waterproof, factory assembled, non-heating leads with connector at one end and water-tight seal at opposite end.
 - 3. Capable of crossing over itself without overheating.
- E. Insulated Jacket: Flame retardant polyolefin.
- F. Cable Cover: Provide tinned copper and polyolefin outer jacket with UV inhibitor.
- G. Maximum Power-On Operating Temperature: 150 degrees F.
- H. Maximum Power-Off Exposure Temperature: 185 degrees F.
- I. Electrical Characteristics:
 - 1. Refer to Section 26 2717.

2.02 CABLE OUTER JACKET MARKINGS

- A. Name of manufacturer, trademark, or other recognized symbol of identification.
- B. Catalog number, reference number, or model.
- C. Month and year of manufacture, date coding, applicable serial number, or equivalent.
- D. Agency listing or approval.
- E. Applicable environmental or area use requirements, such as NEMA 4, Type 4, IP ratings, and hazardous (classified) location markings including temperature rating.
- F. Any applicable warning/caution statements such as "WARNING: De-energize circuit before removing cover.

2.03 CONNECTION KITS

- A. Provide power connection, splice/tee, and end seal kits compatible with the heating cable and without requiring cutting of the cable core to expose bus wires.
- B. Provide with NEMA 4X rating for prevention of corrosion and water ingress.
- C. Provide UV stabilized components.

2.04 ACCESSORIES

- A. Provide Accessories As Indicated or As Required for Complete Installation, Including but Not Limited To:
 - 1. High temperature, glass filament tape for attachment of heating cable to metal piping.
 - 2. Aluminum self-adhesive tape for attachment of heating cable to plastic piping.
 - 3. Heat-conductive putty.
 - 4. Cable ties.
 - 5. Silicone end seals and splice kits.
 - 6. Installation clips.
 - 7. Warning labels for attachment to exterior of piping insulation. Refer to Section 22 0553.

2.05 CONTROLS

- A. Pipe Mounted Thermostats:
 - 1. Remote bulb unit with adjustable temperature range from 30 to 50 degrees F.
 - 2. Snap-action, open-on-rise, single pole switch with minimum current rating adequate for the connected cable.
 - 3. Remote bulb on capillary, resistance temperature device (RTD) or thermistor for direct sensing of pipe wall temperature.
 - 4. Control Enclosure: Corrosion resistant and waterproof.
- B. Provide minimum 30 ampere contactor to indicate operational status and on/off control.
- C. Line sensing high-limit temperature control and high-limit alarm.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that piping and equipment are ready to receive work.
- B. Verify field measurements are as shown on shop drawings.
- C. Verify required power is available, in proper location, and ready for use.

3.02 PREPARATION

- A. Clean exposed surfaces prior to installation.
- B. Prepare surfaces using approved methods as recommended by manufacturer.

3.03 INSTALLATION

- A. Install in accordance with manufacturer's written installation instructions.
- B. Comply with installation requirements of IEEE 515.1 and NFPA 70, Article 427.
- C. Apply heating cable linearly on pipe with fiberglass tape only after piping has successfully completed any required pressure testing.
- D. Comply with applicable local building codes and requirements of authorities having jurisdiction.
- E. Identification:
 - 1. After thermal insulation installation, apply external pipeline decals to indicate presence of the thermal insulation cladding at intervals not to exceed 20 ft including cladding over each valve or other equipment that may require maintenance.
 - 2. Refer to Section 22 0553.
- F. Equipment Wiring: Refer to Section 26 2717.
- G. Electrical Connections: Refer to Section 26 0519.

3.04 FIELD QUALITY CONTROL

- A. See Section 01 4000 - Quality Requirements, for additional requirements.
- B. Perform start-up by factory technician or factory representative as per Owner's requirements.
- C. Field Testing and Inspections:
 - 1. Commission system in accordance with installation and operation manual.

2. Inspect for sources of water entry and proper sealing.
3. Inspect weather barrier to confirm that no sharp edges are contacting the trace heating.
4. Insulation Resistance: Greater than 20 megohms at a test voltage of 2500 VDC for polymer insulated trace heaters.
5. Test heating cable integrity with megohmmeter at the following intervals:
 - a. Before installing the cable.
 - b. After cable has been installed onto the piping.
 - c. After installing the connection kits.
 - d. After the installation of thermal insulation onto the piping.
 - e. Prior to initial start-up (commissioning).
6. Measure voltage and current at each unit.
7. Controls:
 - a. Verify control parameters are set to the application requirements.
 - b. Verify factory provided digital temperature controller is correctly configured with the building automation system.

3.05 CLOSEOUT ACTIVITIES

- A. See Section 01 7800 - Closeout Submittals.
- B. See Section 01 7900 - Demonstration and Training, for additional requirements.

3.06 PROTECTION

- A. Protect installed products from damage until Date of Substantial Completion.

END OF SECTION 22 0533