

**SECTION 22 1005  
PLUMBING PIPING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Pipe, pipe fittings, specialties, and connections for piping systems.
  - 1. Sanitary sewer.
  - 2. Chemical resistant sewer.
  - 3. Domestic water.
  - 4. Storm water.
  - 5. Flanges, unions, and couplings.
  - 6. Pipe hangers and supports.
  - 7. Valves.
  - 8. Flow controls.
  - 9. Check.
  - 10. Water pressure reducing valves.
  - 11. Relief valves.
  - 12. Strainers.

**1.02 RELATED REQUIREMENTS**

- A. Section 07 8400 - Firestopping.
- B. Section 08 3100 - Access Doors and Panels.
- C. Section 09 9113 - Exterior Painting.
- D. Section 09 9123 - Interior Painting.
- E. Section 22 0516 - Expansion Fittings and Loops for Plumbing Piping.
- F. Section 22 0548 - Vibration and Seismic Controls for Plumbing Piping and Equipment.
- G. Section 22 0553 - Identification for Plumbing Piping and Equipment.
- H. Section 22 0719 - Plumbing Piping Insulation.
- I. Section 26 0583 - Wiring Connections: Electrical characteristics and wiring connections.
- J. Section 31 2316 - Excavation.
- K. Section 31 2316.13 - Trenching.
- L. Section 31 2323 - Fill.
- M. Section 33 0110.58 - Disinfection of Water Utility Piping Systems.

**1.03 REFERENCE STANDARDS**

- A. ANSI Z21.22 - American National Standard for Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems 1999, and addenda A&B (R2004).
- B. ANSI Z223.1 - National Fuel Gas Code 2016.
- C. ASME B16.1 - Gray Iron Pipe Flanges and Flanged Fittings: Classes 25, 125, and 250 2010.
- D. ASME B16.3 - Malleable Iron Threaded Fittings: Classes 150 and 300 2011.
- E. ASME B16.4 - Gray Iron Threaded Fittings: Classes 125 and 250 2011.
- F. ASME B16.18 - Cast Copper Alloy Solder Joint Pressure Fittings 2012.
- G. ASME B16.22 - Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings 2013.
- H. ASME B16.23 - Cast Copper Alloy Solder Joint Drainage Fittings - DWV 2011.
- I. ASME B16.26 - Cast Copper Alloy Fittings for Flared Copper Tubes 2013.
- J. ASME B16.29 - Wrought Copper and Wrought Copper Alloy Solder Joint Drainage Fittings - DWV 2012.
- K. ASME B31.1 - Power Piping 2020.

- L. ASME B31.9 - Building Services Piping 2014.
- M. ASME BPVC-IV - Boiler and Pressure Vessel Code, Section IV - Rules for Construction of Heating Boilers 2015.
- N. ASME BPVC-IX - Boiler and Pressure Vessel Code, Section IX - Welding, Brazing, and Fusing Qualifications 2015.
- O. ASSE 1003 - Performance Requirements for Water Pressure Reducing Valves for Domestic Water Distribution Systems 2009.
- P. ASTM A47/A47M - Standard Specification for Ferritic Malleable Iron Castings 1999, with Editorial Revision (2018).
- Q. ASTM A53/A53M - Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless 2012.
- R. ASTM A74 - Standard Specification for Cast Iron Soil Pipe and Fittings 2015.
- S. ASTM A123/A123M - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products 2015.
- T. ASTM A234/A234M - Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service 2015.
- U. ASTM B32 - Standard Specification for Solder Metal 2008 (Reapproved 2014).
- V. ASTM B42 - Standard Specification for Seamless Copper Pipe, Standard Sizes 2015a.
- W. ASTM B43 - Standard Specification for Seamless Red Brass Pipe, Standard Sizes 2014.
- X. ASTM B68/B68M - Standard Specification for Seamless Copper Tube, Bright Annealed 2011.
- Y. ASTM B75/B75M - Standard Specification for Seamless Copper Tube 2011.
- Z. ASTM B88 - Standard Specification for Seamless Copper Water Tube 2014.
- AA. ASTM B88M - Standard Specification for Seamless Copper Water Tube (Metric) 2013.
- BB. ASTM B280 - Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service 2013.
- CC. ASTM B302 - Standard Specification for Threadless Copper Pipe, Standard Sizes 2017.
- DD. ASTM B306 - Standard Specification for Copper Drainage Tube (DWV) 2013.
- EE. ASTM B813 - Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube 2010.
- FF. ASTM B828 - Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings 2002 (Reapproved 2010).
- GG. ASTM C4 - Standard Specification for Clay Drain Tile and Perforated Clay Drain Tile 2004 (Reapproved 2018).
- HH. ASTM C564 - Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings 2014.
- II. ASTM D1785 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120 2015.
- JJ. ASTM D2235 - Standard Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings 2004 (Reapproved 2011).
- KK. ASTM D2239 - Standard Specification for Polyethylene (PE) Plastic Pipe (SIDR-PR) Based on Controlled Inside Diameter 2012.
- LL. ASTM D2241 - Standard Specification for Poly (Vinyl Chloride) (PVC) Pressure-Rated Pipe (SDR Series) 2015.
- MM. ASTM D2466 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40 2013.

- NN. ASTM D2513 - Standard Specification for Polyethylene (PE) Gas Pressure Pipe, Tubing, and Fittings 2014.
- OO. ASTM D2564 - Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems 2012.
- PP. ASTM D2609 - Standard Specification for Plastic Insert Fittings for Polyethylene (PE) Plastic Pipe 2002 (Reapproved 2009).
- QQ. ASTM D2661 - Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe and Fittings 2014.
- RR. ASTM D2665 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings 2014.
- SS. ASTM D2680 - Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) and Poly(Vinyl Chloride) (PVC) Composite Sewer Piping 2001 (Reapproved 2014).
- TT. ASTM D2683 - Standard Specification for Socket-Type Polyethylene Fittings for Outside Diameter-Controlled Polyethylene Pipe and Tubing 2014.
- UU. ASTM D2729 - Standard Specification for Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings 2011.
- VV. ASTM D2846/D2846M - Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Hot- and Cold-Water Distribution Systems 2014.
- WW. ASTM D2855 - Standard Practice for Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings 1996 (Reapproved 2010).
- XX. ASTM D3034 - Standard Specification for Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings 2015.
- YY. ASTM F437 - Standard Specification for Threaded Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80 2015.
- ZZ. ASTM F438 - Standard Specification for Socket-Type Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 40 2015.
- AAA. ASTM F439 - Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80 2013.
- BBB. ASTM F441/F441M - Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80 2013.
- CCC. ASTM F442/F442M - Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe (SDR-PR) 2013.
- DDD. ASTM F477 - Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe 2010.
- EEE. ASTM F493 - Standard Specification for Solvent Cements for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe and Fittings 2014.
- FFF. ASTM F628 - Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe With a Cellular Core 2012.
- GGG. ASTM F679 - Standard Specification for Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings 2015.
- HHH. ASTM F708 - Standard Practice for Design and Installation of Rigid Pipe Hangers 1992, with Editorial Revision (2018).
- III. ASTM F876 - Standard Specification for Crosslinked Polyethylene (PEX) Tubing 2013a.
- JJJ. ASTM F877 - Standard Specification for Crosslinked Polyethylene (PEX) Plastic Hot- and Cold-Water Distribution Systems 2011.
- KKK. ASTM F1281 - Standard Specification for Crosslinked Polyethylene/Aluminum/Crosslinked Polyethylene (PEX-AL-PEX) Pressure Pipe 2011.

- LLL. ASTM F1282 - Standard Specification for Polyethylene/Aluminum/Polyethylene (PE-AL-PE) Composite Pressure Pipe 2010.
- MMM. ASTM F1960 - Standard Specification for Cold Expansion Fittings with PEX Reinforcing Rings for Use with Cross-linked Polyethylene (PEX) Tubing 2015.
- NNN. AWS A5.8M/A5.8 - Specification for Filler Metals for Brazing and Braze Welding 2011-AMD 1.
- OOO. AWS D1.1/D1.1M - Structural Welding Code - Steel 2020.
- PPP. AWWA C105/A21.5 - Polyethylene Encasement for Ductile-Iron Pipe Systems 2010.
- QQQ. AWWA C110/A21.10 - Ductile-Iron and Gray-Iron Fittings 2012.
- RRR. AWWA C111/A21.11 - Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings 2012.
- SSS. AWWA C151/A21.51 - Ductile-Iron Pipe, Centrifugally Cast 2009.
- TTT. AWWA C550 - Protective Interior Coatings for Valves and Hydrants 2013.
- UUU. AWWA C606 - Grooved and Shouldered Joints 2011.
- VVV. AWWA C651 - Disinfecting Water Mains 2005.
- WWW. AWWA C900 - Polyvinyl Chloride (PVC) Pressure Pipe, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution 2007.
- XXX. AWWA C901 - Polyethylene (PE) Pressure Pipe and Tubing, 1/2 In. (13 mm) Through 3 In. (76 mm), for Water Service 2008.
- YYY. CISPI 301 - Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste and Vent Piping Applications 2009.
- ZZZ. CISPI 310 - Specification for Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications 2011.
- AAAA. ICC-ES AC01 - Acceptance Criteria for Expansion Anchors in Masonry Elements 2012.
- BBBB. ICC-ES AC106 - Acceptance Criteria for Pre-drilled Fasteners (Screw Anchors) in Masonry Elements 2012.
- CCCC. ICC-ES AC193 - Acceptance Criteria for Mechanical Anchors in Concrete Elements 2013.
- DDDD. ICC-ES AC308 - Acceptance Criteria for Post-Installed Adhesive Anchors in Concrete Elements 2013.
- EEEE. MSS SP-58 - Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation 2009.
- FFFF. MSS SP-67 - Butterfly Valves 2011.
- GGGG. MSS SP-70 - Cast Iron Gate Valves, Flanged and Threaded Ends 2011.
- HHHH. MSS SP-71 - Cast Iron Swing Check Valves, Flanged and Threaded Ends 2011.
- IIII. MSS SP-78 - Cast Iron Plug Valves, Flanged and Threaded Ends 2011.
- JJJJ. MSS SP-80 - Bronze Gate, Globe, Angle and Check Valves 2013.
- KKKK. MSS SP-85 - Cast Iron Globe & Angle Valves, Flanged and Threaded Ends 2011.
- LLLL. MSS SP-110 - Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends 2010.
- MMMM. NSF 61 - Drinking Water System Components - Health Effects 2014 (Errata 2015).
- NNNN. NSF 372 - Drinking Water System Components - Lead Content 2011.
- OOOO. PPI TR-4 - PPI Listing of Hydrostatic Design Basis (HDB), Hydrostatic Design Stress (HDS), Strength Design Basis (SDB), Pressure Design Basis (PDB), and Minimum Required Strength (MRS) Ratings For Thermoplastic Piping Materials or Pipe 2013.

#### **1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on pipe materials, pipe fittings, valves, and accessories. Provide manufacturers catalog information. Indicate valve data and ratings.
- C. Welder Certificate: Include welders certification of compliance with ASME BPVC-IX.
- D. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
  - 1. See Section 01 6000 - Product Requirements, for additional provisions.

#### **1.05 QUALITY ASSURANCE**

- A. Perform work in accordance with applicable codes.
- B. Valves: Manufacturer's name and pressure rating marked on valve body.
- C. Welding Materials and Procedures: Comply with ASME BPVC-IX and applicable state labor regulations.
- D. Welder Qualifications: Certified in accordance with ASME BPVC-IX.
- E. Identify pipe with marking including size, ASTM material classification, ASTM specification, potable water certification, water pressure rating.

#### **1.06 DELIVERY, STORAGE, AND HANDLING**

- A. Accept valves on site in shipping containers with labeling in place. Inspect for damage.
- B. Protect piping systems from entry of foreign materials by temporary covers, completing sections of the work, and isolating parts of completed system.

#### **1.07 FIELD CONDITIONS**

- A. Do not install underground piping when bedding is wet or frozen.

### **PART 2 PRODUCTS**

#### **2.01 GENERAL REQUIREMENTS**

- A. Potable Water Supply Systems: Provide piping, pipe fittings, and solder and flux (if used), that comply with NSF 61 and NSF 372 for maximum lead content; label pipe and fittings.

#### **2.02 SANITARY SEWER PIPING, BURIED BEYOND 5 FEET OF BUILDING**

- A. Cast Iron Pipe: ASTM A74 extra heavy weight.
  - 1. Fittings: Cast iron.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.
  - 2. Joint Seals: ASTM C564 neoprene gaskets, or lead and oakum.
- B. PVC Pipe: ASTM D2665 or ASTM D3034.
  - 1. Fittings: PVC.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.
  - 2. Joints: Solvent welded, with ASTM D2564 solvent cement.

#### **2.03 SANITARY SEWER PIPING, BURIED WITHIN 5 FEET OF BUILDING**

- A. Cast Iron Pipe: ASTM A74 extra heavy weight.
  - 1. Fittings: Cast iron.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.
  - 2. Joints: Hub-and-spigot, CISPI HSN compression type with ASTM C564 neoprene gaskets or lead and oakum.
- B. Cast Iron Pipe: CISPI 301, hubless.
  - 1. Fittings: Cast iron.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.

- 2. Joints: CISPI 310, neoprene gasket and stainless steel clamp and shield assemblies.
- C. PVC Pipe: ASTM D2665 or ASTM D3034.
  - 1. Fittings: PVC.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.
  - 2. Joints: Solvent welded, with ASTM D2564 solvent cement.

#### **2.04 SANITARY SEWER PIPING, ABOVE GRADE**

- A. Cast Iron Pipe: CISPI 301, hubless, service weight.
  - 1. Fittings: Cast iron.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.
  - 2. Joints: CISPI 310, neoprene gaskets and stainless steel clamp-and-shield assemblies.
- B. Copper Tube: ASTM B306, DWV.
  - 1. Fittings: ASME B16.29, wrought copper, or ASME B16.23, sovent.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.
  - 2. Joints: ASTM B32, alloy Sn50 solder.
- C. PVC Pipe: ASTM D1785 Schedule 40, or ASTM D2241 SDR 26 with not less than 150 psi pressure rating.
  - 1. Fittings: ASTM D2466, PVC.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.
  - 2. Joints: Solvent welded, with ASTM D2564 solvent cement.

#### **2.05 CHEMICAL RESISTANT SEWER PIPING**

- A. ABS Pipe: ASTM F628.
  - 1. Fittings: ABS.
  - 2. Joints: Solvent welded with ASTM D2235 cement.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.
- B. PVC Pipe: ASTM D2729 or ASTM D2665.
  - 1. Fittings: PVC.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.
  - 2. Joints: Solvent welded, with ASTM D2564 solvent cement.
- C. CPVC Pipe: ASTM F2618, ASTM D2846/D2846M, ASTM F441/F441M, or ASTM F442/F442M.
  - 1. Fittings: CPVC; ASTM 2518, ASTM D2846/D2846M, ASTM F437, ASTM F438, or ASTM F439.
  - 2. Joints: ASTM 2618, ASTM D2846/D2846M, solvent weld with ASTM F493 solvent cement.
    - a. Prohibited fittings; Double sanitary wye, double sanitary tee, sanitary cross or any other fitting that allows two entries into the system at the same point.

#### **2.06 DOMESTIC WATER PIPING, BURIED BEYOND 5 FEET OF BUILDING**

- A. Ductile Iron Pipe: AWWA C151/A21.51.
  - 1. Fittings: AWWA C110/A21.10, ductile or gray iron, standard thickness.
  - 2. Joints: AWWA C111/A21.11, styrene butadiene rubber (SBR) or vulcanized SBR gasket with 3/4 inch diameter rods.
- B. Copper Pipe: ASTM B42, hard drawn.
  - 1. Fittings: ASME B16.18, cast copper alloy or ASME B16.22 wrought copper and bronze.
  - 2. Joints: AWS A5.8M/A5.8, BCuP copper/silver braze.
- C. PE Pipe: ASTM D2239.

1. Fittings: ASTM D2609, PE.
2. Joints: Mechanical with stainless steel clamp.

D. PVC Pipe: AWWA C900.

## 2.07 DOMESTIC WATER PIPING, BURIED WITHIN 5 FEET OF BUILDING

- A. Copper Pipe: ASTM B42, hard drawn.
1. Fittings: ASME B16.18, cast copper alloy or ASME B16.22 wrought copper and bronze.
  2. Joints: AWS A5.8M/A5.8, BCuP copper/silver braze.
- B. Ductile Iron Pipe: AWWA C151/A21.51.
1. Fittings: Ductile or gray iron, standard thickness.
  2. Joints: AWWA C111/A21.11, styrene butadiene rubber (SBR) or vulcanized SBR gasket with 3/4 inch diameter rods.
- C. Cross-Linked Polyethylene (PEX) Pipe: ASTM F876 or ASTM F877.
1. Manufacturers:
    - a. Uponor, Inc; [\_\_\_\_\_]: [www.uponorengineering.com/#sle](http://www.uponorengineering.com/#sle).
    - b. Substitutions: See Section 01 6000 - Product Requirements.
  2. PPI TR-4 Pressure Design Basis:
    - a. 160 psig at maximum 73 degrees F.
  3. Fittings: Brass and engineered polymer (EP) ASTM F1960.
  4. Joints: Mechanical compression fittings.
  5. Joints: ASTM F1960 cold-expansion fittings.

## 2.08 DOMESTIC WATER PIPING, ABOVE GRADE

- A. Copper Tube: ASTM B88 (ASTM B88M), Type K (A), Drawn (H).
1. Fittings: ASME B16.18, cast copper alloy or ASME B16.22, wrought copper and bronze.
  2. Joints: ASTM B32, alloy Sn95 solder.
  3. Mechanical Press Sealed Fittings: Double pressed type, NSF 61 and NSF 372 approved or certified, utilizing EPDM, non toxic synthetic rubber sealing elements.
    - a. Manufacturers:
      - 1) Grinnell Products; [\_\_\_\_\_]: [www.grinnell.com/#sle](http://www.grinnell.com/#sle).
      - 2) Viega LLC; [\_\_\_\_\_]: [www.viega.us/#sle](http://www.viega.us/#sle).
      - 3) Substitutions: See Section 01 6000 - Product Requirements.
- B. CPVC Pipe: ASTM D2846/D2846M, ASTM F441/F441M, or ASTM F442/F442M.
1. Fittings: CPVC; ASTM D2846/D2846M, ASTM F437, ASTM F438, or ASTM F439.
  2. Joints: ASTM D2846/D2846M, solvent weld with ASTM F493 solvent cement.

## 2.09 STORM WATER PIPING, BURIED BEYOND 5 FEET OF BUILDING

- A. Cast Iron Pipe: ASTM A74 extra heavy weight.
1. Fittings: Cast iron.
  2. Joint Seals: ASTM C564 neoprene gaskets, or lead and oakum.
- B. PVC Pipe: ASTM D3034 DR 35.
1. Fittings: PVC.
  2. Joints: Push-on, using ASTM F477 elastomeric gaskets.
- C. PVC Pipe: ASTM D2665 or ASTM D3034.
1. Fittings: PVC.
  2. Joints: Solvent welded, with ASTM D2564 solvent cement.

## 2.10 STORM WATER PIPING, BURIED WITHIN 5 FEET OF BUILDING

- A. Cast Iron Pipe: CISPI 301, hubless, service weight.
1. Fittings: Cast iron.
  2. Joints: Neoprene gaskets and stainless steel clamp-and-shield assemblies.
- B. ABS Pipe: ASTM D2680.
1. Fittings: ABS.
  2. Joints: Solvent welded with ASTM D2235 cement.

- C. PVC Pipe: ASTM D2665 or ASTM D3034.
  - 1. Fittings: PVC.
  - 2. Joints: Solvent welded, with ASTM D2564 solvent cement.

#### **2.11 STORM WATER PIPING, ABOVE GRADE**

- A. Cast Iron Pipe: CISPI 301, hubless, service weight.
  - 1. Fittings: Cast iron.
  - 2. Joints: Neoprene gaskets and stainless steel clamp-and-shield assemblies.
- B. PVC Pipe: ASTM D2665 or ASTM D3034.
  - 1. Fittings: PVC.
  - 2. Joints: Solvent welded, with ASTM D2564 solvent cement.

#### **2.12 NATURAL GAS PIPING, BURIED BEYOND 5 FEET OF BUILDING**

- A. Steel Pipe: ASTM A53/A53M Schedule 40 black.
  - 1. Fittings: ASTM A234/A234M, wrought steel welding type, with AWWA C105/A21.5 polyethylene jacket or double layer, half-lapped 10 mil polyethylene tape.
  - 2. Joints: ASME B31.1, welded.

#### **2.13 NATURAL GAS PIPING, BURIED WITHIN 5 FEET OF BUILDING**

- A. Steel Pipe: ASTM A53/A53M Schedule 40 black.
  - 1. Fittings: ASTM A234/A234M, wrought steel welding type.
  - 2. Joints: ASME B31.1, welded.
  - 3. Jacket: AWWA C105/A21.5 polyethylene jacket or double layer, half-lapped 10 mil polyethylene tape.

#### **2.14 NATURAL GAS PIPING, ABOVE GRADE**

- A. Steel Pipe: ASTM A53/A53M Schedule 40 black.
  - 1. Fittings: ASME B16.3, malleable iron, or ASTM A234/A234M, wrought steel welding type.
  - 2. Joints: Threaded or welded to ASME B31.1.
- B. Copper Tube: ASTM B88 (ASTM B88M), Type K (A) or L (B) annealed.
  - 1. Fittings: ASME B16.26, cast bronze.
  - 2. Joints: Flared.

#### **2.15 FLANGES, UNIONS, AND COUPLINGS**

- A. Unions for Pipe Sizes 3 Inches and Under:
  - 1. Ferrous pipe: Class 150 malleable iron threaded unions.
  - 2. Copper tube and pipe: Class 150 bronze unions with soldered joints.
- B. Flanges for Pipe Size Over 1 Inch:
  - 1. Ferrous Pipe: Class 150 malleable iron threaded or forged steel slip-on flanges; preformed neoprene gaskets.
  - 2. Copper Tube and Pipe: Class 150 slip-on bronze flanges; preformed neoprene gaskets.
- C. Mechanical Couplings for Grooved and Shouldered Joints: Two or more curved housing segments with continuous key to engage pipe groove, circular C-profile gasket, and bolts to secure and compress gasket.
  - 1. Dimensions and Testing: In accordance with AWWA C606.
  - 2. Housing Material: Provide ASTM A47/A47M malleable iron, ductile iron, or [\_\_\_\_], galvanized.
  - 3. Gasket Material: EPDM suitable for operating temperature range from minus 30 degrees F to 230 degrees F.
  - 4. Bolts and Nuts: Hot dipped galvanized or zinc-electroplated steel.
  - 5. When pipe is field grooved, provide coupling manufacturer's grooving tools.
  - 6. Manufacturers:
    - a. Grinnell Products; [\_\_\_\_]: [www.grinnell.com/#sle](http://www.grinnell.com/#sle).
    - b. Substitutions: See Section 01 6000 - Product Requirements.



- D. Dielectric Connections: Shall be made with the use of brass fittings (union, flange or coupling) or other non-conductive connections (final approval by owner) whenever joining dissimilar metals. A valve shall be placed upstream of any connection involving a union or flange. Dielectric unions shall not be installed and shall be replaced with any of the prior listed connections at time of repair in the case of renovations.

## 2.16 PIPE HANGERS AND SUPPORTS

- A. Provide hangers and supports that comply with MSS SP-58.
1. If type of hanger or support for a particular situation is not indicated, select appropriate type using MSS SP-58 recommendations.
  2. Overhead Supports: Individual steel rod hangers attached to structure or to trapeze hangers.
  3. Trapeze Hangers: Welded steel channel frames attached to structure.
  4. Vertical Pipe Support: Steel riser clamp.
  5. Floor Supports: Concrete pier or steel pedestal with floor flange; fixture attachment.
  6. Rooftop Supports for Low-Slope Roofs: Steel pedestals with bases that rest on top of roofing membrane, not requiring any attachment to the roof structure and not penetrating the roofing assembly, with support fixtures as specified; and as follows:
    - a. Bases: High density polypropylene.
    - b. Base Sizes: As required to distribute load sufficiently to prevent indentation of roofing assembly.
    - c. Steel Components: Stainless steel, or carbon steel hot-dip galvanized after fabrication in accordance with ASTM A123/A123M.
    - d. Attachment/Support Fixtures: As recommended by manufacturer, same type as indicated for equivalent indoor hangers and supports; corrosion resistant material.
    - e. Height: Provide minimum clearance of 6 inches under pipe to top of roofing.
    - f. Manufacturers:
      - 1) PHP Systems/Design; [ ]: [www.phpsd.com/#sle](http://www.phpsd.com/#sle).
      - 2) Substitutions: See Section 01 6000 - Product Requirements.
- B. Plumbing Piping - Drain, Waste, and Vent:
1. Hangers for Pipe Sizes 1/2 Inch to 1-1/2 Inches: Malleable iron, adjustable swivel, split ring.
  2. Hangers for Pipe Sizes 2 Inches and Over: Carbon steel, adjustable, clevis.
  3. Wall Support for Pipe Sizes to 3 Inches: Cast iron hook.
  4. Wall Support for Pipe Sizes 4 Inches and Over: Welded steel bracket and wrought steel clamp.
  5. Floor Support: Cast iron adjustable pipe saddle, lock nut, nipple, floor flange, and concrete pier or steel support.
  6. Copper Pipe Support: Carbon steel ring, adjustable, copper plated.
- C. Plumbing Piping - Water:
1. Hangers for Pipe Sizes 1/2 Inch to 1-1/2 Inches: Malleable iron, adjustable swivel, split ring.
  2. Hangers for Cold Pipe Sizes 2 Inches and Over: Carbon steel, adjustable, clevis.
  3. Hangers for Hot Pipe Sizes 2 Inches to 4 Inches: Carbon steel, adjustable, clevis.
  4. Hangers for Hot Pipe Sizes 6 Inches and Over: Adjustable steel yoke, cast iron pipe roll, double hanger.
  5. Wall Support for Pipe Sizes to 3 Inches: Cast iron hook.
  6. Wall Support for Pipe Sizes 4 Inches and Over: Welded steel bracket and wrought steel clamp.
  7. Wall Support for Hot Pipe Sizes 6 Inches and Over: Welded steel bracket and wrought steel clamp with adjustable steel yoke and cast iron pipe roll.
  8. Floor Support for Cold Pipe: Cast iron adjustable pipe saddle, lock nut, nipple, floor flange, and concrete pier or steel support.
  9. Floor Support for Hot Pipe Sizes to 4 Inches: Cast iron adjustable pipe saddle, locknut, nipple, floor flange, and concrete pier or steel support.

10. Floor Support for Hot Pipe Sizes 6 Inches and Over: Adjustable cast iron pipe roll and stand, steel screws, and concrete pier or steel support.
  11. Copper Pipe Support: Carbon steel ring, adjustable, copper plated.
- D. Hanger Fasteners: Attach hangers to structure using appropriate fasteners, as follows:
1. Concrete Wedge Expansion Anchors: Complying with ICC-ES AC193.
  2. Masonry Wedge Expansion Anchors: Complying with ICC-ES AC01.
  3. Concrete Screw Type Anchors: Complying with ICC-ES AC193.
  4. Masonry Screw Type Anchors: Complying with ICC-ES AC106.

## 2.17 BALL VALVES

- A. Manufacturers:
1. Grinnell Products; [\_\_\_\_]: [www.grinnell.com/#sle](http://www.grinnell.com/#sle).
  2. Nibco, Inc; [\_\_\_\_]: [www.nibco.com/#sle](http://www.nibco.com/#sle).
  3. Substitutions: See Section 01 6000 - Product Requirements.
- B. Construction, 4 Inches and Smaller: MSS SP-110, Class 150, 400 psi CWP, bronze or ductile iron body, 304 stainless steel or chrome plated brass ball, regular port, teflon seats and stuffing box ring, blow-out proof stem, lever handle with balancing stops, solder ends.

## 2.18 BUTTERFLY VALVES

- A. Manufacturers:
1. Crane Company; [\_\_\_\_]: [www.cranecpe.com/#sle](http://www.cranecpe.com/#sle).
  2. Grinnell Products; B302: [www.grinnell.com/#sle](http://www.grinnell.com/#sle).
  3. Substitutions: See Section 01 6000 - Product Requirements.
- B. Construction 1-1/2 Inches and Larger: MSS SP-67, 200 psi CWP, cast or ductile iron body, nickel-plated ductile iron disc, resilient replaceable EPDM seat, wafer ends, extended neck, 10 position lever handle.
- C. Provide gear operators for valves 8 inches and larger, and chain-wheel operators for valves mounted over 8 feet above floor.

## 2.19 PIPING SPECIALTIES

- A. Flow Controls:
1. Manufacturers:
    - a. ITT Bell & Gossett; Model [\_\_\_\_]: [www.bellgossett.com/#sle](http://www.bellgossett.com/#sle).
    - b. Griswold Controls; Model [\_\_\_\_]: [www.griswoldcontrols.com/#sle](http://www.griswoldcontrols.com/#sle).
    - c. Taco, Inc; Model [\_\_\_\_]: [www.taco-hvac.com/#sle](http://www.taco-hvac.com/#sle).
    - d. Substitutions: See Section 01 6000 - Product Requirements.
  2. Construction: Class 125, Brass or bronze body with union on inlet and outlet, temperature and pressure test plug on inlet and outlet, blowdown/backflush drain.
  3. Calibration: Control flow within 5 percent of selected rating, over operating pressure range of 10 times minimum pressure required for control, maximum minimum pressure 3.5 psi.

## 2.20 WATER PRESSURE REDUCING VALVES

- A. Manufacturers:
1. Amtrol Inc; [\_\_\_\_]: [www.amtrol.com/#sle](http://www.amtrol.com/#sle).
  2. Cla-Val Company; [\_\_\_\_]: [www.cla-val.com/#sle](http://www.cla-val.com/#sle).
  3. Watts Regulator Company; [\_\_\_\_]: [www.wattsregulator.com/#sle](http://www.wattsregulator.com/#sle).
  4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Up to 2 Inches:
1. ASSE 1003, bronze body, stainless steel, and thermoplastic internal parts, fabric reinforced diaphragm, strainer, threaded single union ends.
- C. Over 2 Inches:
1. ASSE 1003, cast iron body with interior lining complying with AWWA C550, bronze fitted, elastomeric diaphragm and seat disc, flanged.

## 2.21 RELIEF VALVES

- A. Pressure:
  - 1. Manufacturers:
    - a. Cla-Val Co; Model [\_\_\_\_\_]: [www.cla-val.com/#sle](http://www.cla-val.com/#sle).
    - b. Henry Technologies; Model [\_\_\_\_\_]: [www.henrytech.com/#sle](http://www.henrytech.com/#sle).
    - c. Watts Regulator Company; Model [\_\_\_\_\_]: [www.wattsregulator.com/#sle](http://www.wattsregulator.com/#sle).
    - d. Substitutions: See Section 01 6000 - Product Requirements.
  - 2. ANSI Z21.22, AGA certified, bronze body, teflon seat, steel stem and springs, automatic, direct pressure actuated.
- B. Temperature and Pressure:
  - 1. Manufacturers:
    - a. Cla-Val Co; Model [\_\_\_\_\_]: [www.cla-val.com/#sle](http://www.cla-val.com/#sle).
    - b. Henry Technologies; Model [\_\_\_\_\_]: [www.henrytech.com/#sle](http://www.henrytech.com/#sle).
    - c. Watts Regulator Company; Model [\_\_\_\_\_]: [www.wattsregulator.com/#sle](http://www.wattsregulator.com/#sle).
    - d. Substitutions: See Section 01 6000 - Product Requirements.
  - 2. ANSI Z21.22, AGA certified, bronze body, teflon seat, stainless steel stem and springs, automatic, direct pressure actuated, temperature relief maximum 210 degrees F, capacity ASME BPVC-IV certified and labelled.

## 2.22 STRAINERS

- A. Manufacturers:
  - 1. Armstrong International, Inc; Model [\_\_\_\_\_]: [www.armstronginternational.com/#sle](http://www.armstronginternational.com/#sle).
  - 2. Green Country Filter Manufacturing; Model [\_\_\_\_\_]: [www.greencountryfilter.com/#sle](http://www.greencountryfilter.com/#sle).
  - 3. Substitutions: See Section 01 6000 - Product Requirements.
- B. Size 2 inch and Under:
  - 1. Threaded brass body for 175 psi CWP, Y pattern with 1/32 inch stainless steel perforated screen.
  - 2. Class 150, threaded bronze body 300 psi CWP, Y pattern with 1/32 inch stainless steel perforated screen.
- C. Size 1-1/2 inch to 4 inch:
  - 1. Class 125, flanged iron body, Y pattern with 1/16 inch stainless steel perforated screen.
- D. Size 5 inch and Larger:
  - 1. Class 125, flanged iron body, basket pattern with 1/8 inch stainless steel perforated screen.

## PART 3 EXECUTION

### 3.01 EXAMINATION

- A. Verify that excavations are to required grade, dry, and not over-excavated.

### 3.02 PREPARATION

- A. Ream pipe and tube ends. Remove burrs. Bevel plain end ferrous pipe.
- B. Remove scale and dirt, on inside and outside, before assembly.
- C. Prepare piping connections to equipment with flanges or unions.

### 3.03 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Provide non-conducting brass connections wherever joining dissimilar metals. Dielectric unions shall not be installed.
- C. Route piping in orderly manner and maintain gradient. Route parallel and perpendicular to walls.
- D. Install piping to maintain headroom, conserve space, and not interfere with use of space.
- E. Group piping whenever practical at common elevations.

- F. Install piping to allow for expansion and contraction without stressing pipe, joints, or connected equipment. Refer to Section 22 0516.
- G. Install hot water return loops in all clinical areas regardless of length of run of HW piping.
- H. Do not leave any dead legs of more than 6" in any piping system.
- I. Provide clearance in hangers and from structure and other equipment for installation of insulation and access to valves and fittings.
  - 1. Refer to Section 22 0719.
- J. Provide access where valves and fittings are not exposed.
  - 1. Coordinate size and location of access doors with Section 08 3100.
- K. Establish elevations of buried piping outside the building to ensure not less than 3.5 ft of cover.
- L. Install vent piping penetrating roofed areas to maintain integrity of roof assembly; refer to Section [\_\_\_\_\_].
- M. Where pipe support members are welded to structural building framing, scrape, brush clean, and apply one coat of zinc rich primer to welding.
- N. Provide support for utility meters in accordance with requirements of utility companies.
- O. Prepare exposed, unfinished pipe, fittings, supports, and accessories ready for finish painting.
  - 1. Painting of interior plumbing systems and components is specified in Section 09 9123.
  - 2. Painting of exterior plumbing systems and components is specified in Section 09 9113.
- P. Excavate in accordance with Section 31 2316.
- Q. Backfill in accordance with Section 31 2323.
- R. Install bell and spigot pipe with bell end upstream.
- S. Install valves with stems upright or horizontal, not inverted. Refer to Section 22 0523.
- T. Install water piping to ASME B31.9.
- U. Copper Pipe and Tube: Make soldered joints in accordance with ASTM B828, using specified solder, and flux meeting ASTM B813; in potable water systems use flux also complying with NSF 61 and NSF 372.
- V. PVC Pipe: Make solvent-welded joints in accordance with ASTM D2855.
- W. Sleeve pipes passing through partitions, walls and floors.
- X. Inserts:
  - 1. Provide inserts for placement in concrete formwork.
  - 2. Provide inserts for suspending hangers from reinforced concrete slabs and sides of reinforced concrete beams.
  - 3. Provide hooked rod to concrete reinforcement section for inserts carrying pipe over 4 inches.
  - 4. Where concrete slabs form finished ceiling, locate inserts flush with slab surface.
  - 5. Where inserts are omitted, drill through concrete slab from below and provide through-bolt with recessed square steel plate and nut above slab.
- Y. Pipe Hangers and Supports:
  - 1. Install in accordance with ASME B31.9.
  - 2. Support horizontal piping as indicated.
  - 3. Install hangers to provide minimum 1/2 inch space between finished covering and adjacent work.
  - 4. Place hangers within 12 inches of each horizontal elbow.
  - 5. Use hangers with 1-1/2 inch minimum vertical adjustment. Design hangers for pipe movement without disengagement of supported pipe.
  - 6. Support vertical piping at every other floor. Support riser piping independently of connected horizontal piping.
  - 7. Where several pipes can be installed in parallel and at same elevation, provide multiple or trapeze hangers.

8. Provide copper plated hangers and supports for copper piping.
9. Prime coat exposed steel hangers and supports. Hangers and supports located in crawl spaces, pipe shafts, and suspended ceiling spaces are not considered exposed.
  - a. Painting of interior plumbing systems and components is specified in Section 09 9123.
  - b. Painting of exterior plumbing systems and components is specified in Section 09 9113.
10. Provide hangers adjacent to motor driven equipment with vibration isolation; refer to Section 22 0548.
11. Support cast iron drainage piping at every joint.

### **3.04 APPLICATION**

- A. Use grooved mechanical couplings and fasteners only in accessible locations.
- B. Install unions downstream of valves and at equipment or apparatus connections.
- C. Provide spring loaded check valves on discharge of water pumps.
- D. Provide flow controls in water recirculating systems where indicated.

### **3.05 TOLERANCES**

- A. Drainage Piping: Establish invert elevations within 1/2 inch vertically of location indicated and slope to drain at minimum of 1/4 inch per foot slope.

### **3.06 DISINFECTION OF DOMESTIC WATER PIPING SYSTEM**

- A. Disinfect water distribution system in accordance with Section 33 0110.58.
- B. Prior to starting work, verify system is complete, flushed and clean.
- C. Ensure acidity (pH) of water to be treated is between 7.4 and 7.6 by adding alkali (caustic soda or soda ash) or acid (hydrochloric).
- D. Inject disinfectant, free chlorine in liquid, powder, tablet or gas form, throughout system to obtain 50 to 80 mg/L residual.
- E. Bleed water from outlets to ensure distribution and test for disinfectant residual at minimum 15 percent of outlets.
- F. Maintain disinfectant in system for 24 hours.
- G. If final disinfectant residual tests less than 25 mg/L, repeat treatment.
- H. Flush disinfectant from system until residual equal to that of incoming water or 1.0 mg/L.
- I. Take samples no sooner than 24 hours after flushing, from 10 percent of outlets and from water entry, and analyze in accordance with AWWA C651.

### **3.07 SERVICE CONNECTIONS**

- A. Provide new sanitary sewer services. Before commencing work check invert elevations required for sewer connections, confirm inverts and ensure that these can be properly connected with slope for drainage and cover to avoid freezing.
- B. Provide new water service complete with approved reduced pressure backflow preventer and water meter with by-pass valves, pressure reducing valve, and sand strainer.
  1. Provide sleeve in wall for service main and support at wall with reinforced concrete bridge. Calk enlarged sleeve and make watertight with pliable material. Anchor service main inside to concrete wall.
  2. Provide 18 gage, 0.0478 inch galvanized sheet metal sleeve around service main to 6 inch above floor and 6 feet minimum below grade. Size for minimum of 2 inches of loose batt insulation stuffing.

### **3.08 SCHEDULES**

- A. Pipe Hanger Spacing:
  1. Metal Piping:
    - a. Pipe Size: 1/2 inches to 1-1/4 inches:

- 1) Maximum Hanger Spacing: 6.5 ft.
- 2) Hanger Rod Diameter: 3/8 inches.
- b. Pipe Size: 1-1/2 inches to 2 inches:
  - 1) Maximum Hanger Spacing: 10 ft.
  - 2) Hanger Rod Diameter: 3/8 inch.
- c. Pipe Size: 2-1/2 inches to 3 inches:
  - 1) Maximum Hanger Spacing: 10 ft.
  - 2) Hanger Rod Diameter: 1/2 inch.
- d. Pipe Size: 4 inches to 6 inches:
  - 1) Maximum Hanger Spacing: 10 ft.
  - 2) Hanger Rod Diameter: 5/8 inch.
- e. Pipe Size: 8 inches to 12 inches:
  - 1) Maximum hanger spacing: 14 ft.
  - 2) Hanger Rod Diameter: 7/8 inch.
- f. Pipe Size: 14 inches and Over:
  - 1) Maximum Hanger Spacing: 20 ft.
  - 2) Hanger Rod Diameter: 1 inch.
- 2. Plastic Piping:
  - a. All Sizes:
    - 1) Maximum Hanger Spacing: 6 ft.
    - 2) Hanger Rod Diameter: 3/8 inch.

**END OF SECTION**